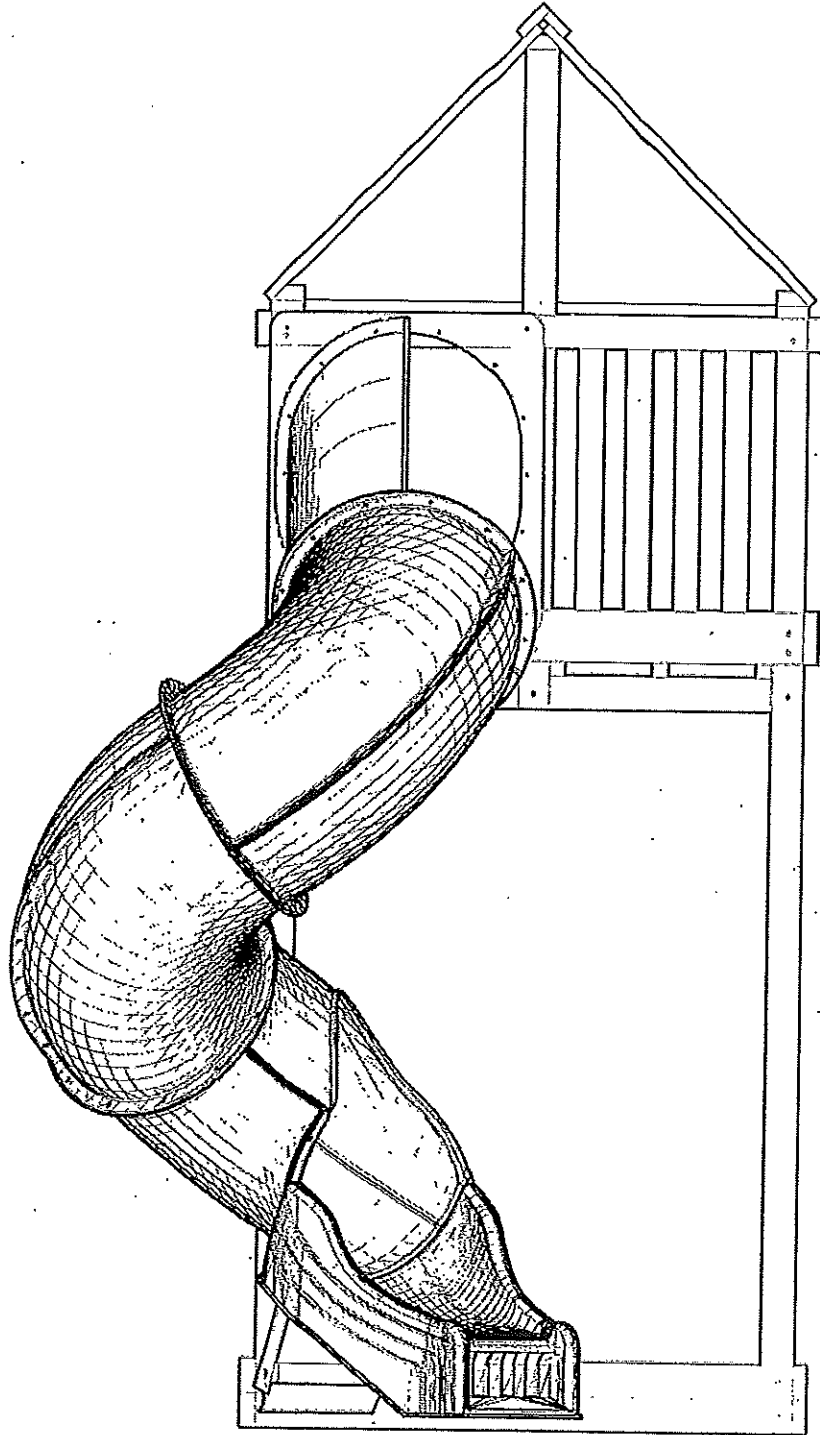


✓ TS-84



## STEP 1: RAD RIDE

1: LOCATE THE LEFT AND RIGHT ENTRANCE SECTION.

2: FASTEN THE LEFT AND RIGHT SECTIONS TOGETHER ALONG THE RIBS OF THE SLIDE SECTION WITH 5/16 X 3/4" HEX BOLTS, 5/16" WASHERS, AND 5/16" LOCK NUTS.

3: DO NOT FULLY TIGHTEN BOLTS UNTIL THE ENTIRE UNIT HAS BEEN FULLY ASSEMBLED. THIS WILL ALLOW FOR NECESSARY FLEX OF THE SLIDE BODY WHILE ASSEMBLING.

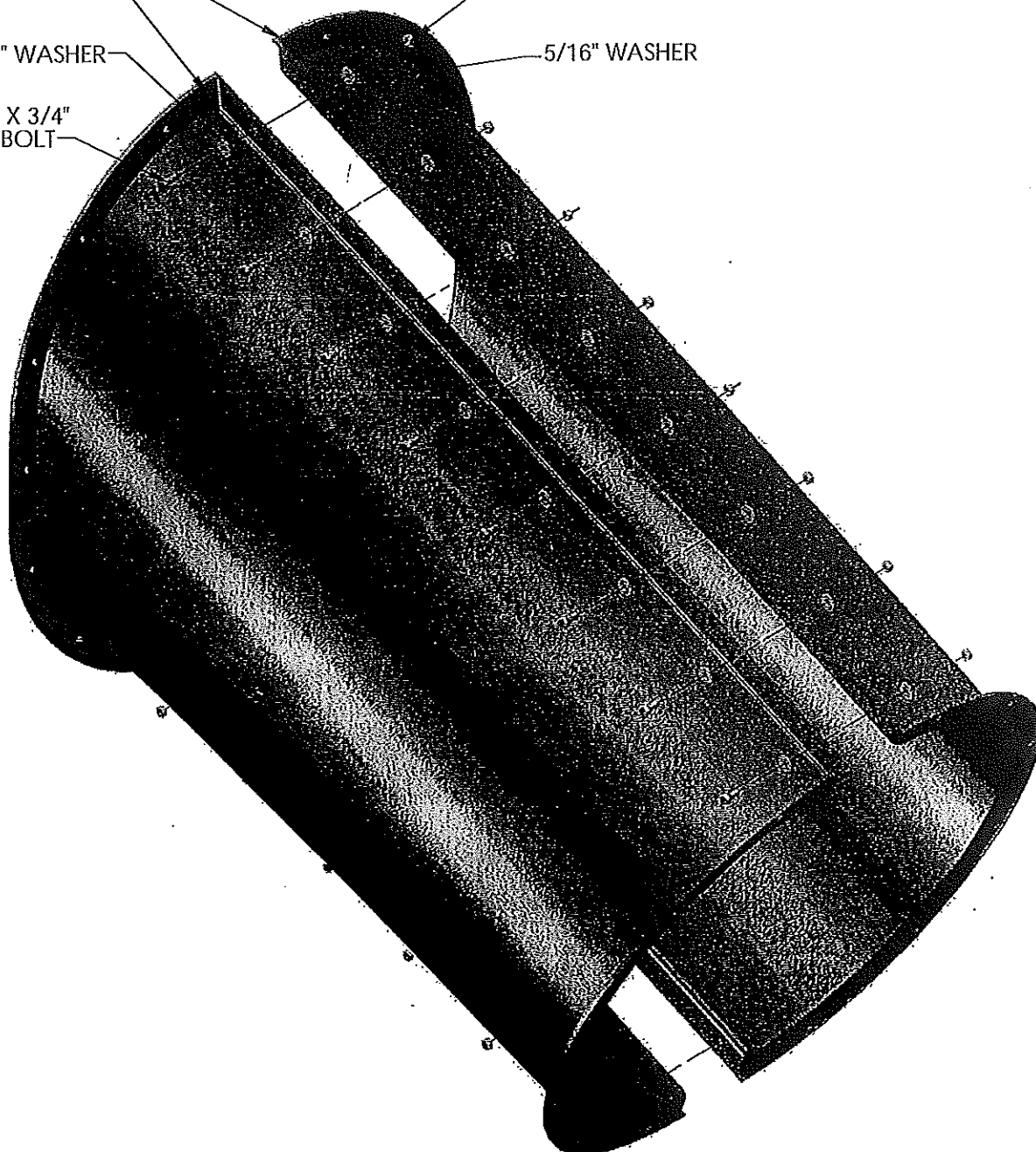
LEFT AND RIGHT  
SLIDE ENTRANCE  
SECTIONS

5/16" LOCK NUT

5/16" WASHER

5/16" WASHER

5/16 X 3/4"  
HEX BOLT

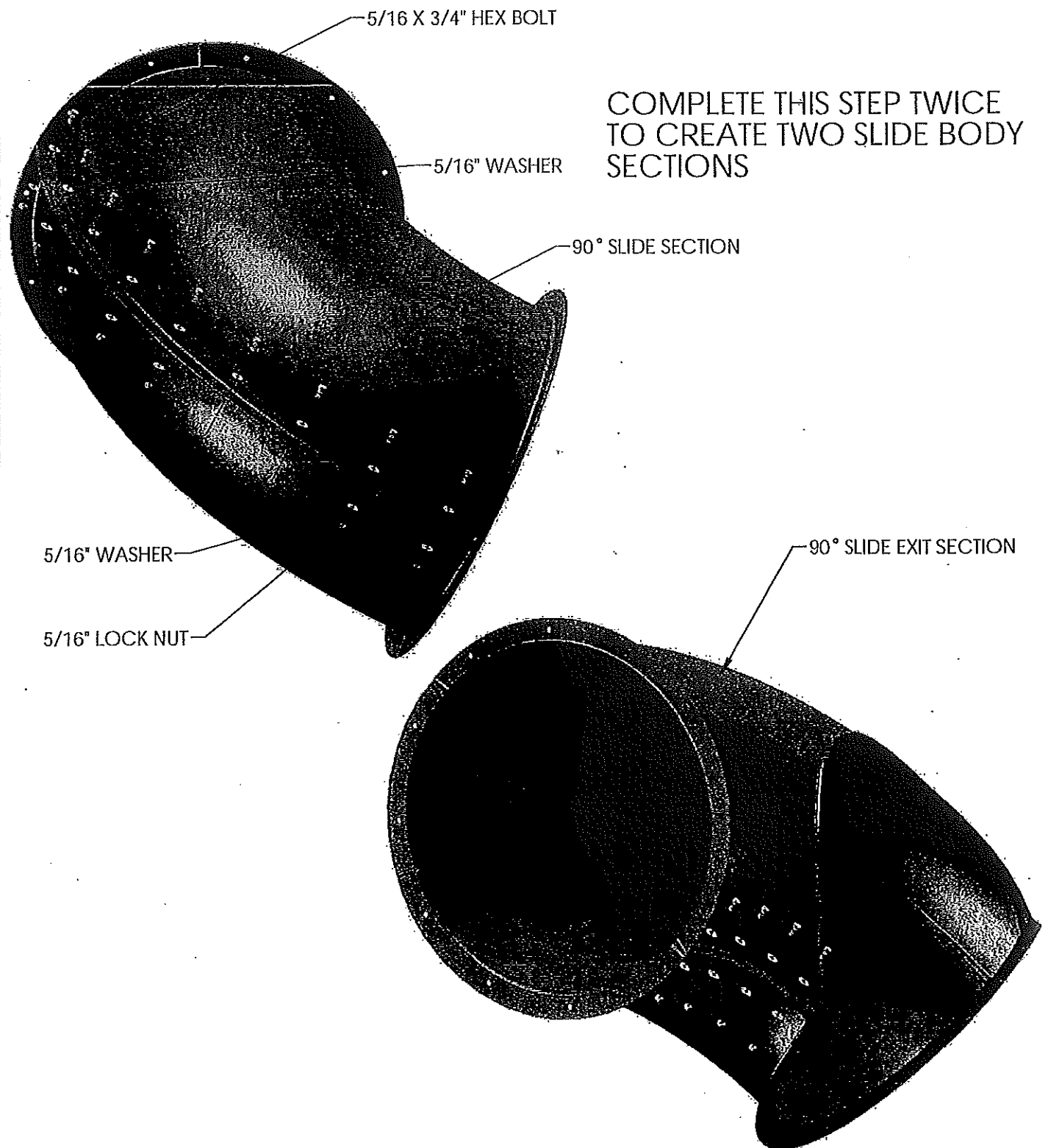


## STEP 2: ASSEMBLING THE SLIDE SECTIONS

1: LOCATE TWO 90° SLIDE SECTIONS. FASTEN THE TWO PIECES TOGETHER ALONG THE RIBS WITH 5/16 X 3/4" HEX BOLTS, 5/16" WASHERS, AND 5/16" LOCK NUTS. REPEAT THIS PROCESS TO MAKE TWO SLIDE BODY SECTIONS.

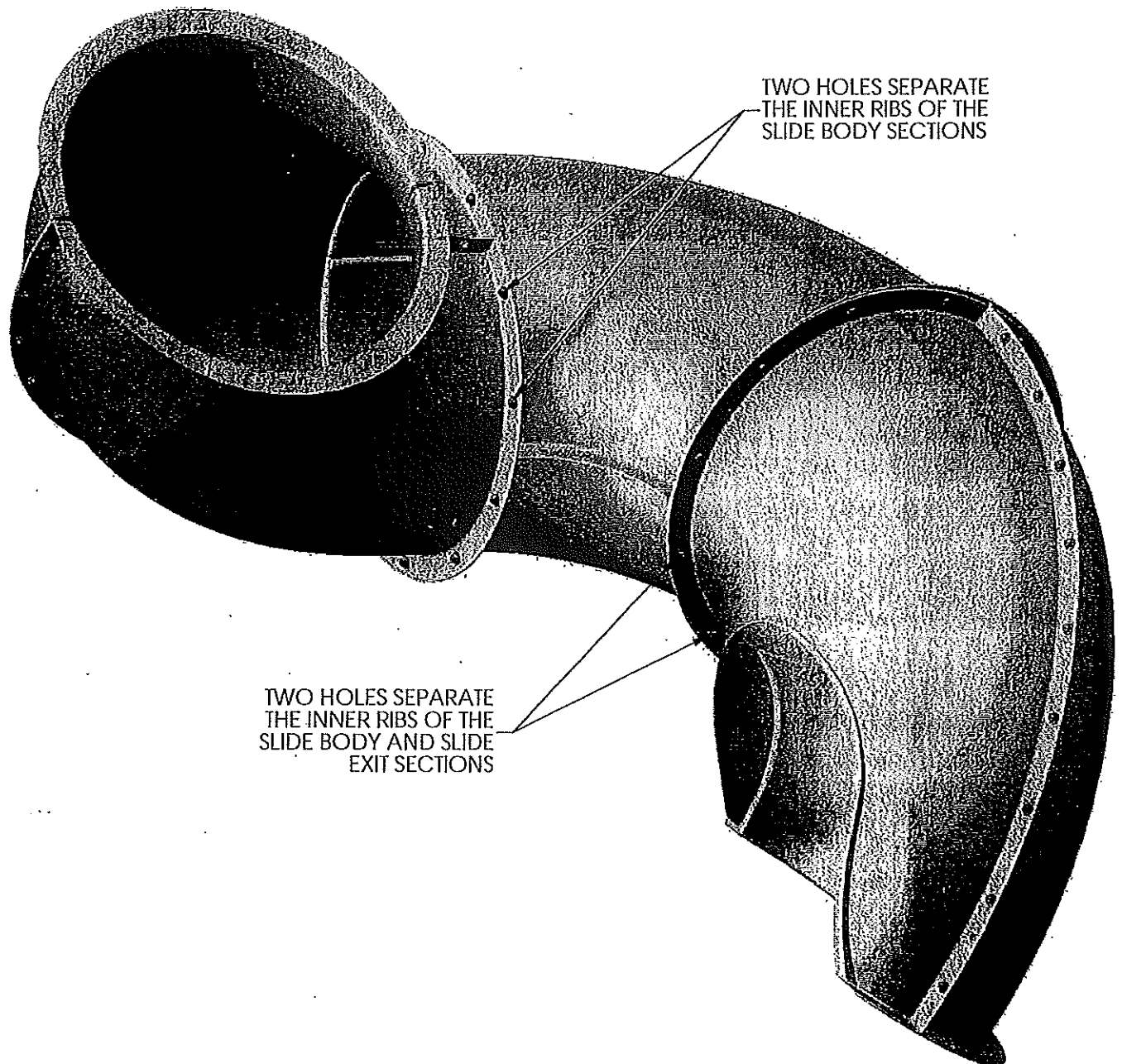
2: WITH THE REMAINING 90° SLIDE SECTION AND THE 90° EXIT SECTION, YOU WILL ASSEMBLE THE SLIDE EXIT. THE SLIDE EXIT IS ASSEMBLED THE SAME WAY THAT THE OTHER 90° SECTION WAS ASSEMBLED.

3: DO NOT FULLY TIGHTEN HARDWARE UNTIL ENTIRE SLIDE HAS BEEN ASSEMBLED.



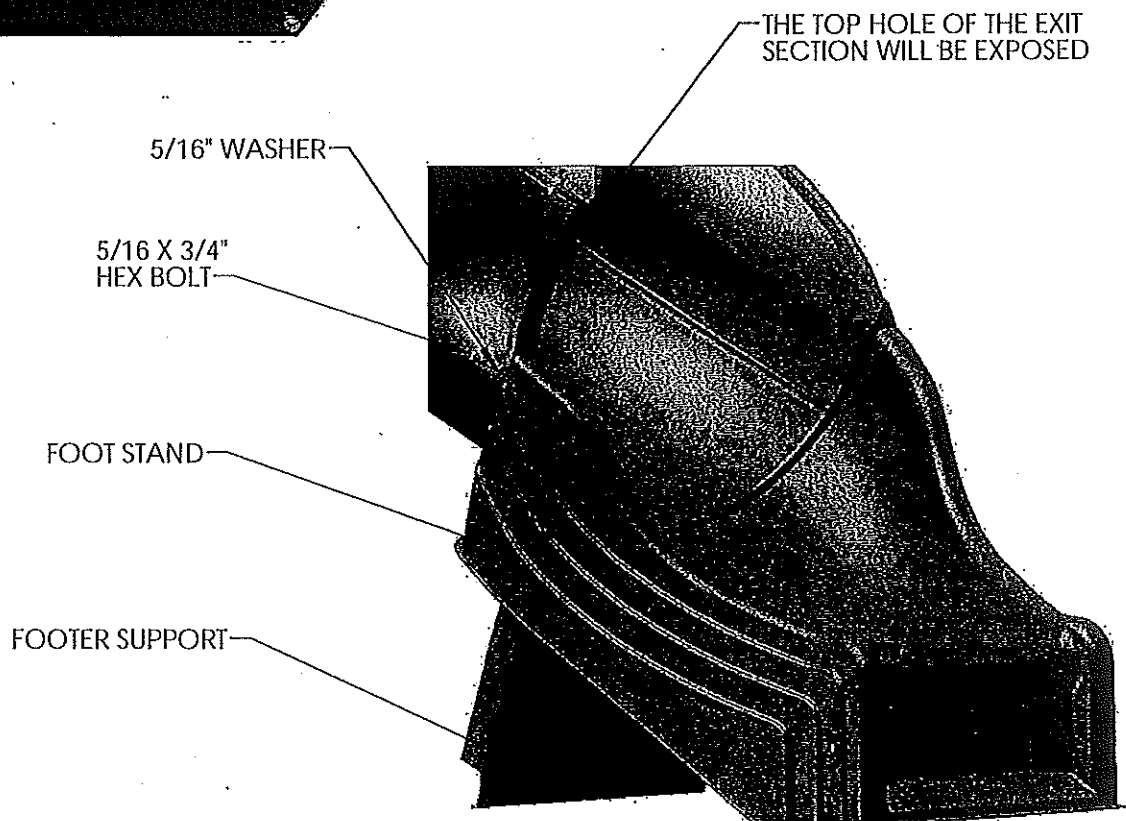
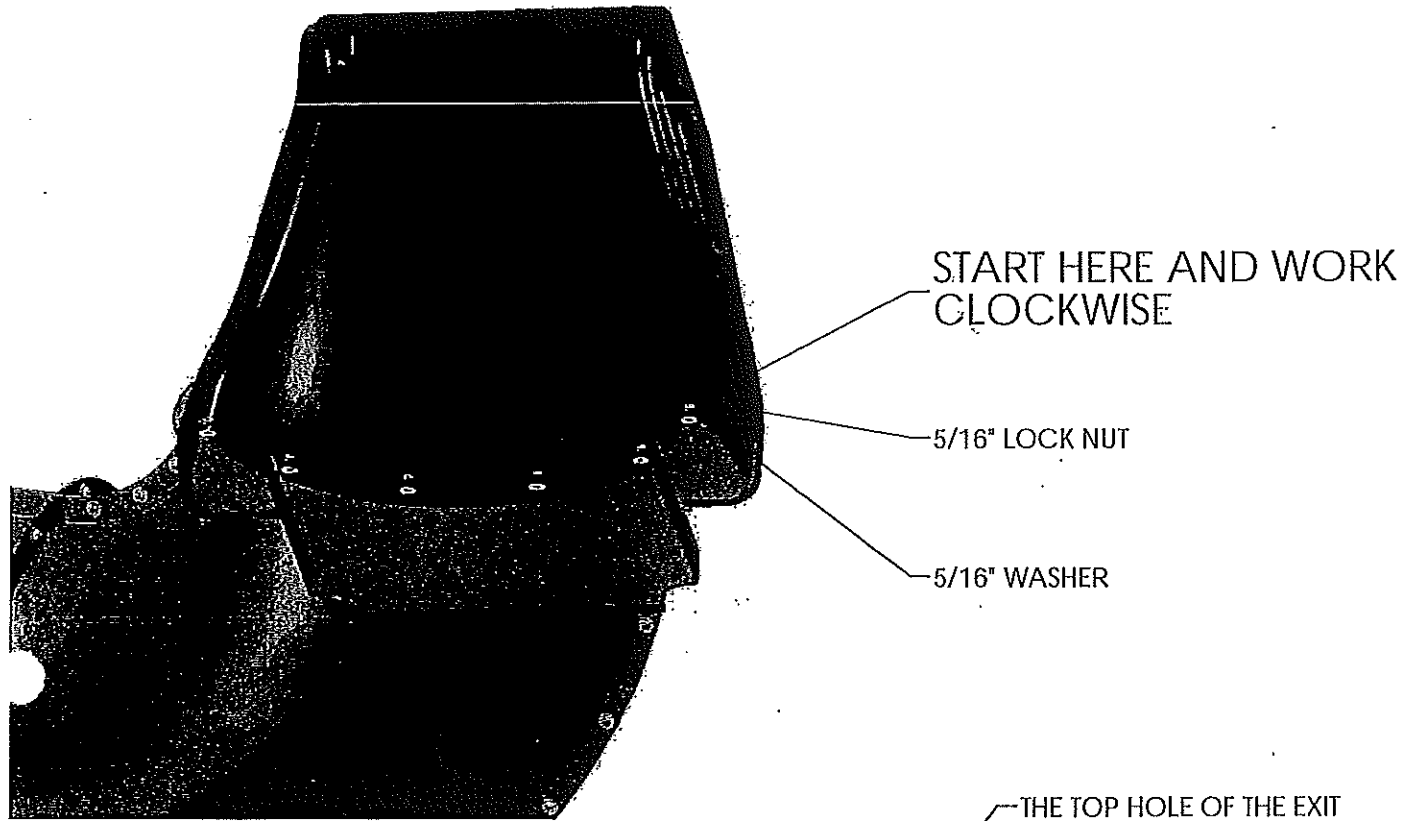
## STEP 3: ATTACHING SLIDE SECTIONS

- 1: THE BEST WAY TO PUT THE SLIDE SECTIONS TOGETHER IS TO USE THE MIDDLE OF THE SLIDE BODY AS A REFERENCE. PLACE ONE OF THE SLIDE BODY SECTIONS ON THE GROUND AND MAKE SURE THAT THE INNER RIB IS FACING TOWARDS YOU.
- 2: TAKE THE OTHER SLIDE BODY ASSEMBLY AND LAY IT BESIDE THE MIDDLE SECTION OF THE SLIDE BODY. LINE UP THE HOLES AND RIBS SO THAT THE TWO PIECES FORM A GIANT "U" SHAPE ON THE GROUND. NOW ROTATE THE SLIDE BODY ASSEMBLY ON THE LEFT UPWARDS UNTIL THERE IS A TWO HOLE GAP BETWEEN THE INNER RIBS OF THE SLIDE BODY SECTIONS. ATTACH THE SLIDE SECTIONS WITH 5/16 X 3/4" HEX BOLTS, 5/16" WASHERS, AND 5/16" LOCK NUTS.
- 3: USING THE SAME APPROACH THAT WAS USED FOR THE SLIDE BODY ASSEMBLIES, PLACE THE SLIDE EXIT SECTION NEXT TO THE SLIDE BODY SECTION. THE INNER RIB OF THE SLIDE EXIT WILL ROTATE DOWNWARD UNTIL THERE IS A TWO HOLE GAP BETWEEN THE INNER RIBS OF THE MIDDLE SLIDE BODY ASSEMBLY AND THE SLIDE EXIT SECTION. ATTACH THE SLIDE SECTIONS WITH 5/16 X 3/4" HEX BOLTS, 5/16" WASHERS, AND 5/16" LOCK NUTS.
- 4: DO NOT FULLY TIGHTEN HARDWARE UNTIL ENTIRE SLIDE HAS BEEN ASSEMBLED.



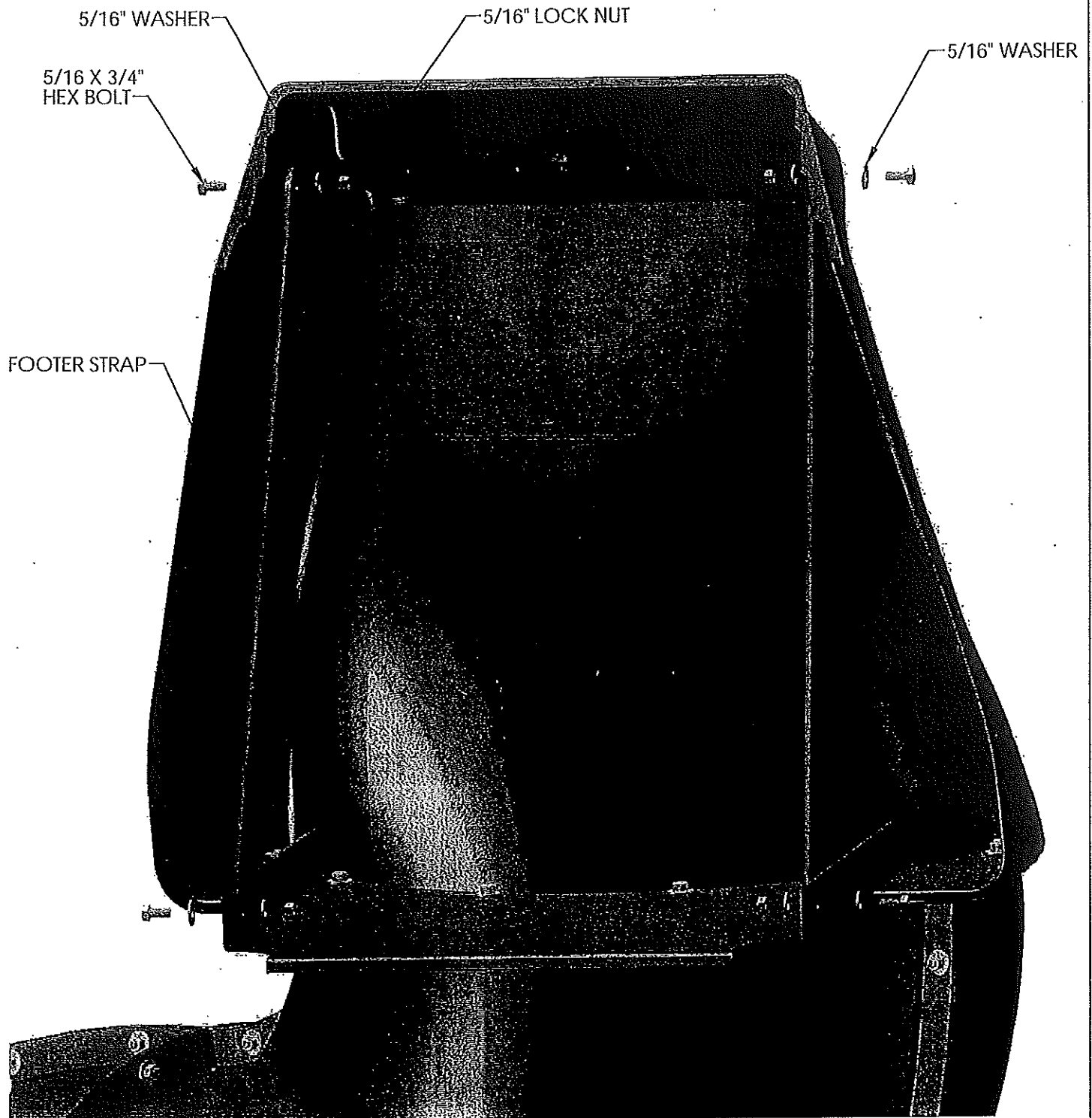
## STEP 4: ATTACHING THE FOOT STAND

- 1: PLACE THE FOOTER SUPPORT ON THE INSIDE OF THE FOOT STAND, NOT BETWEEN THE EXIT SECTION AND THE FOOT STAND.
- 2: ATTACH THE SLIDE EXIT SECTION TO THE FOOT STAND AND FOOTER SUPPORT WITH 5/16 X 3/4" HEX BOLTS, 5/16" WASHERS, AND 5/16" LOCK NUTS.
- 3: DO NOT FULLY TIGHTEN HARDWARE UNTIL ENTIRE SLIDE HAS BEEN ASSEMBLED.



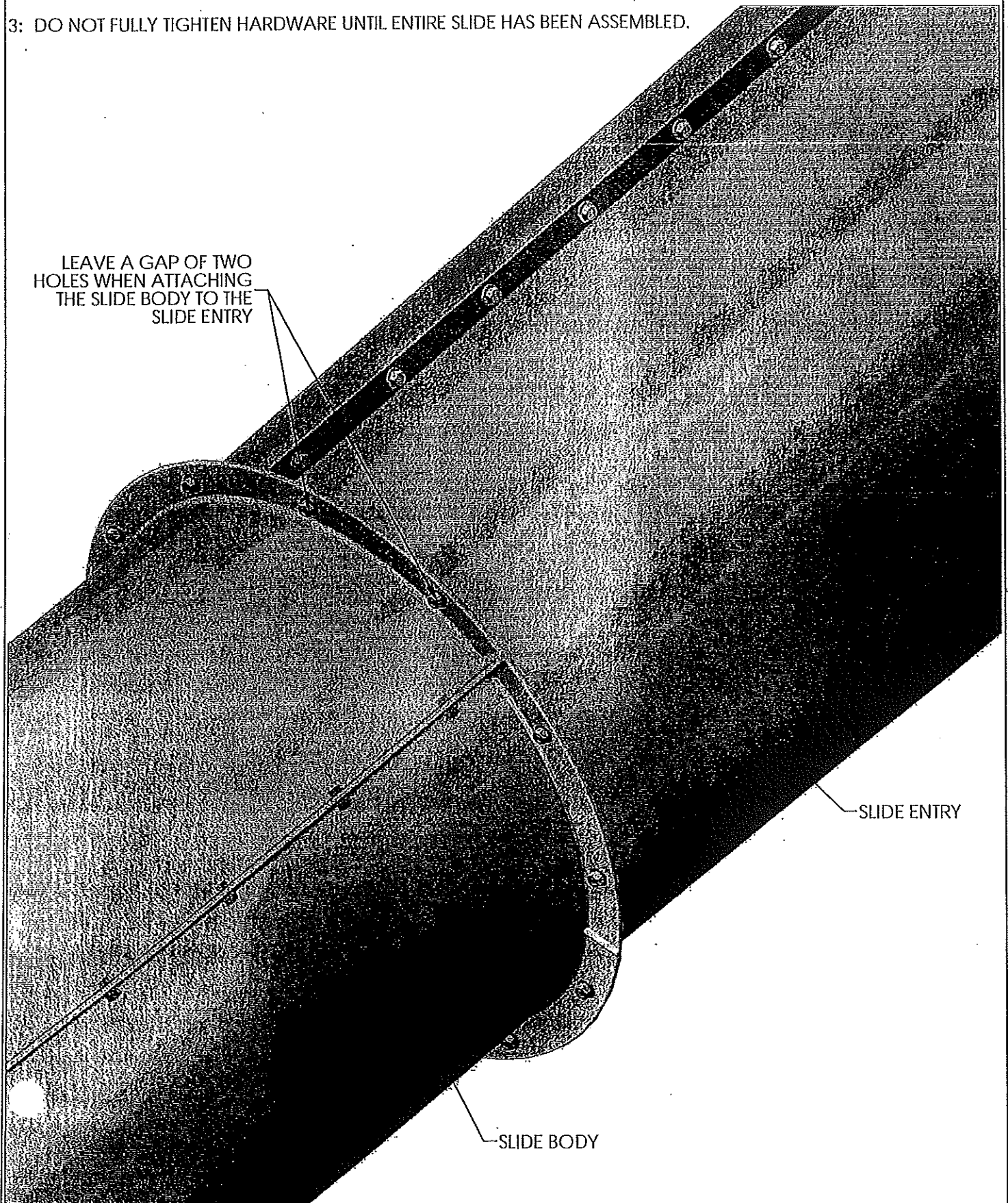
## STEP 5: ATTACHING THE FOOTER STRAPS

- 1: PLACE ONE END OF THE FOOTER STRAP INSIDE THE SIDE OF THE FOOT STAND AND THE OTHER END INSIDE THE FOOTER SUPPORT.
- 2: ATTACH USING 5/16 X 3/4" HEX BOLTS, 5/16" WASHERS, AND 5/16" LOCK NUTS.
- 3: DO NOT FULLY TIGHTEN HARDWARE UNTIL ENTIRE SLIDE HAS BEEN ASSEMBLED.



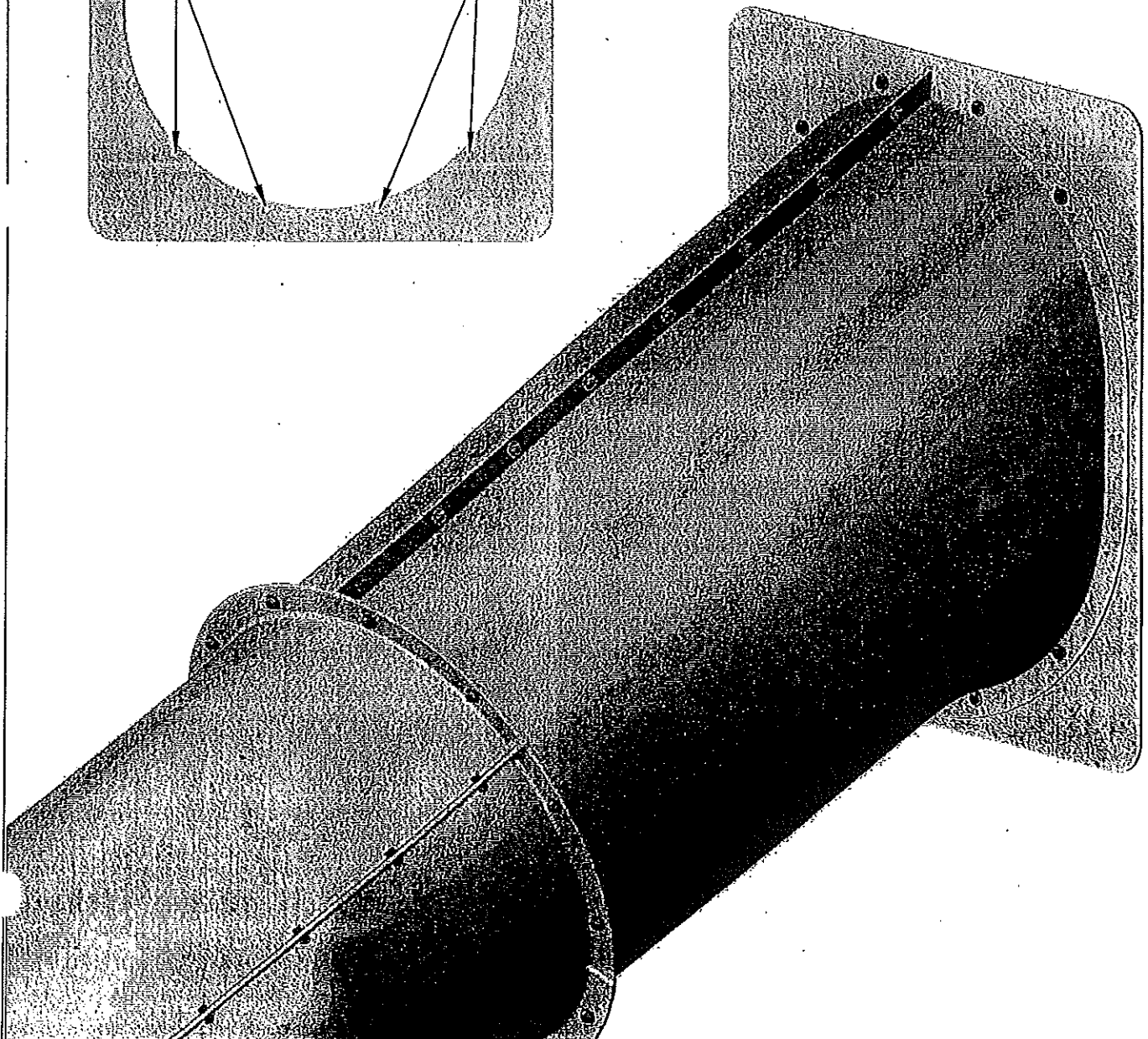
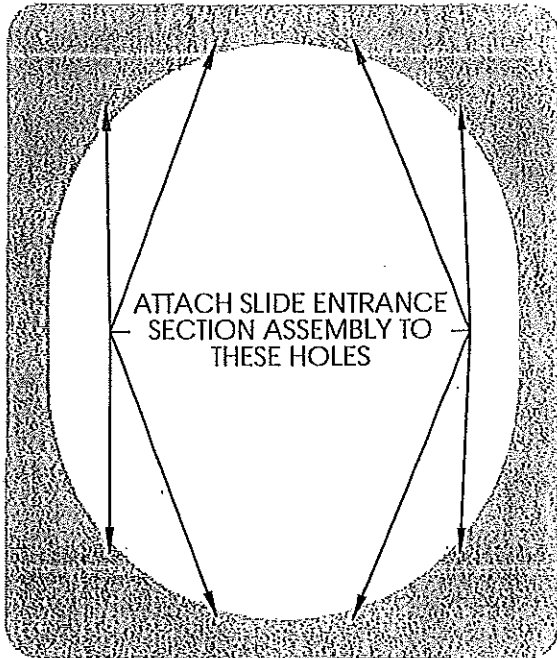
## STEP 6: ATTACHING THE SLIDE BODY TO THE SLIDE ENTRY

- 1: ATTACH THE SLIDE ASSEMBLY TO THE SLIDE ENTRY ASSEMBLY WITH 5/16 X 3/4" HEX BOLTS, 5/16" WASHERS, AND 5/16" LOCK NUTS.
2. LEAVE A GAP OF TWO HOLES WHEN ATTACHING THE SLIDE BODY TO THE SLIDE ENTRY.
- 3: DO NOT FULLY TIGHTEN HARDWARE UNTIL ENTIRE SLIDE HAS BEEN ASSEMBLED.



## STEP 7: SLIDE ENTRY PLATE

- 1: LOCATE THE SLIDE ENTRY PANEL AND THE SLIDE ENTRANCE SECTION ASSEMBLY.
- 2: ATTACH THE PANEL TO THE SLIDE ENTRANCE SECTION WITH EIGHT 5/16 X 3/4" HEX BOLTS, SIXTEEN 5/16" WASHERS, AND EIGHT 5/16" LOCK NUTS. SEE BELOW FOR ATTACHMENT LOCATIONS.
- 3: LIKE THE PREVIOUS STEP, DO NOT FULLY TIGHTEN THE HARDWARE UNTIL THE SLIDE IS FULLY ASSEMBLED AND ATTACHED TO THE FORT.

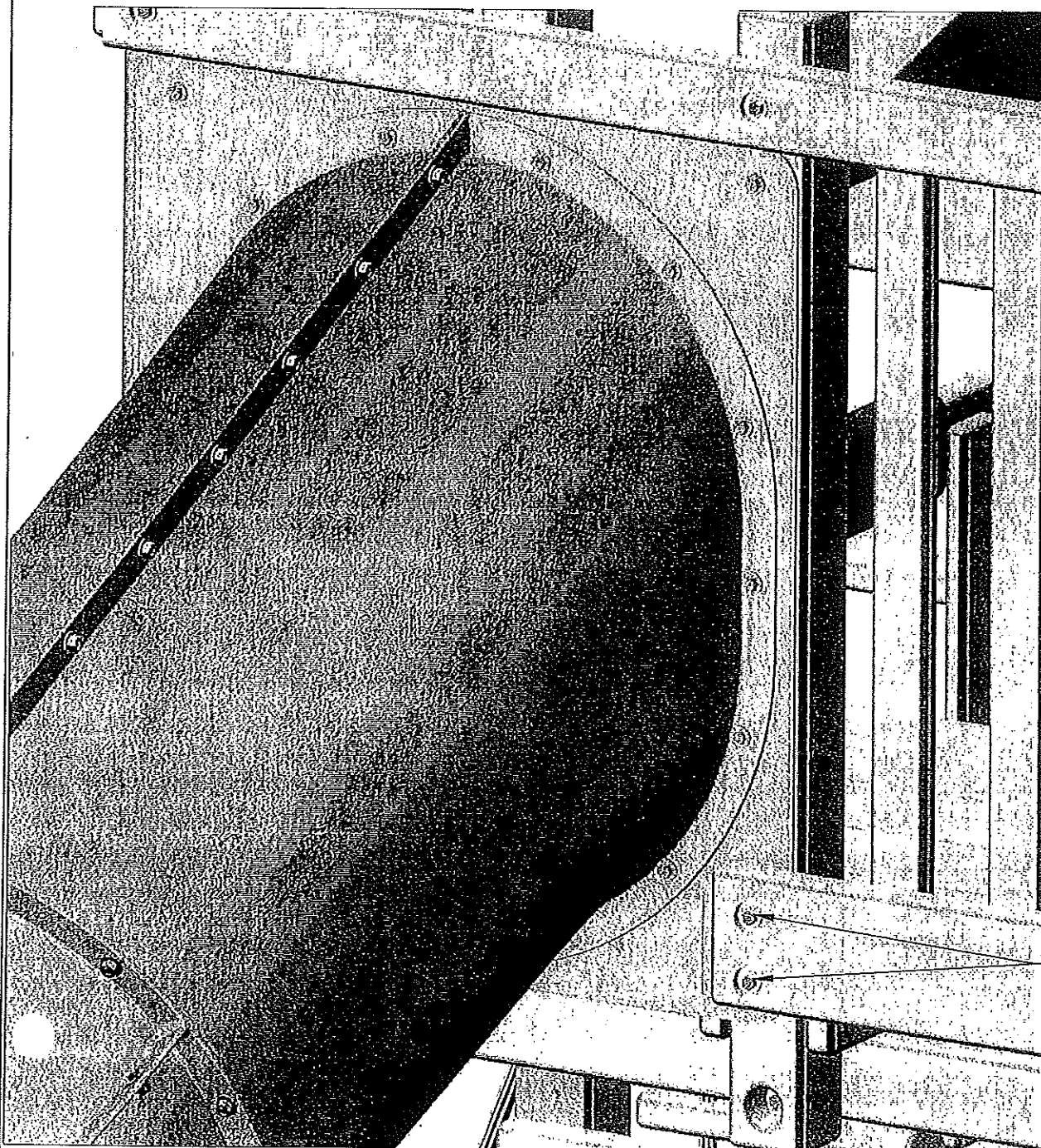


## STEP 8: ATTACHING THE RAD RIDE TO THE FORT

1: ATTACH THE SLIDE ENTRY ASSEMBLY TO THE CORNER POST AND CENTER POST OF THE UPPER LEVEL WITH 5/16 X 3-1/2" LAG SCREWS AND 5/16" WASHERS. LEAVE THE BOTTOM RIGHT HOLE EMPTY ON THE SLIDE ENTRY PANEL.

2: USE TWO 5/16 X 3-1/2" LAG SCREWS WITH 5/16" WASHERS IN THE REMAINING HOLES OF THE 2 X 6 BOTTOM PANEL BOARD.

3: TIGHTEN ALL HARDWARE ON THE SLIDE.



USE 5/16 X  
3-1/2" LAG  
SCREWS AND  
5/16" WASHERS  
IN THESE HOLES