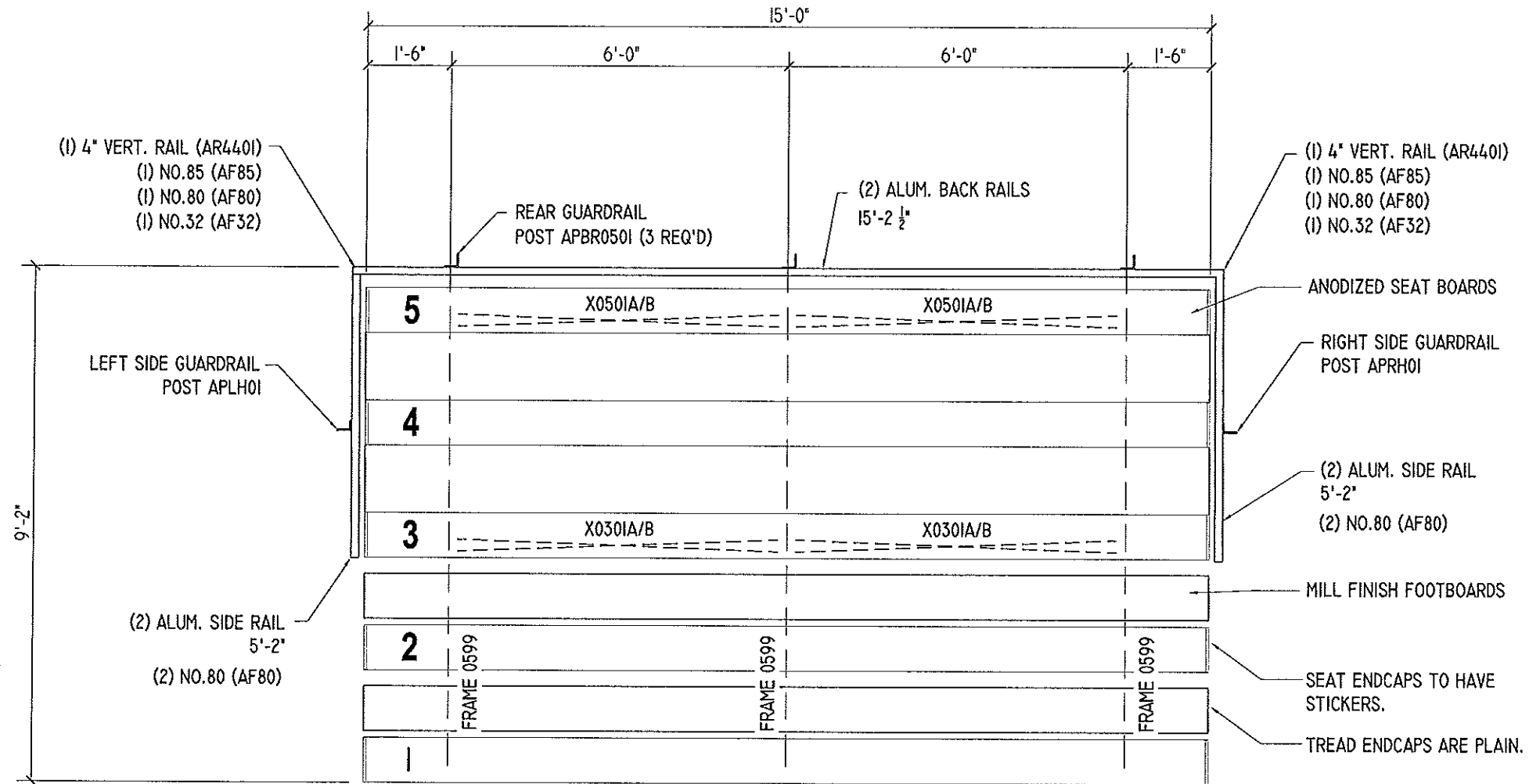


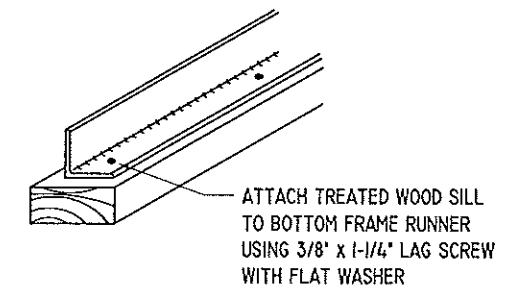
LOCAL CODES AND SPECIFICATIONS
WILL VARY FROM REGION TO REGION
AND WILL ALSO CHANGE OVER TIME. IT
IS THE BUYER'S RESPONSIBILITY TO
CHECK LOCAL CODES FOR COMPLIANCE.



SEATING PLAN

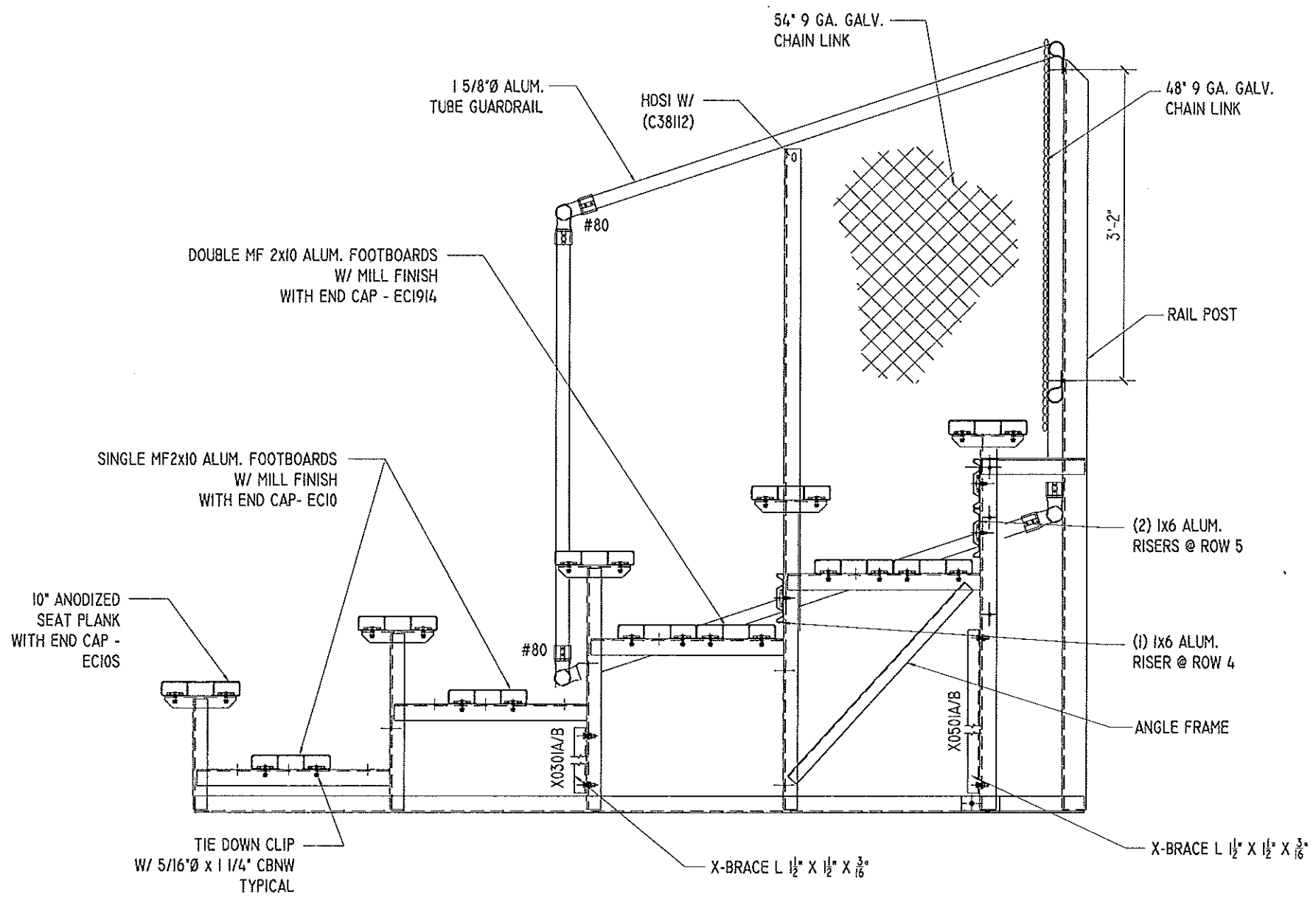
SCALE: 3/8"=1'-0"

NET SEATS = 50



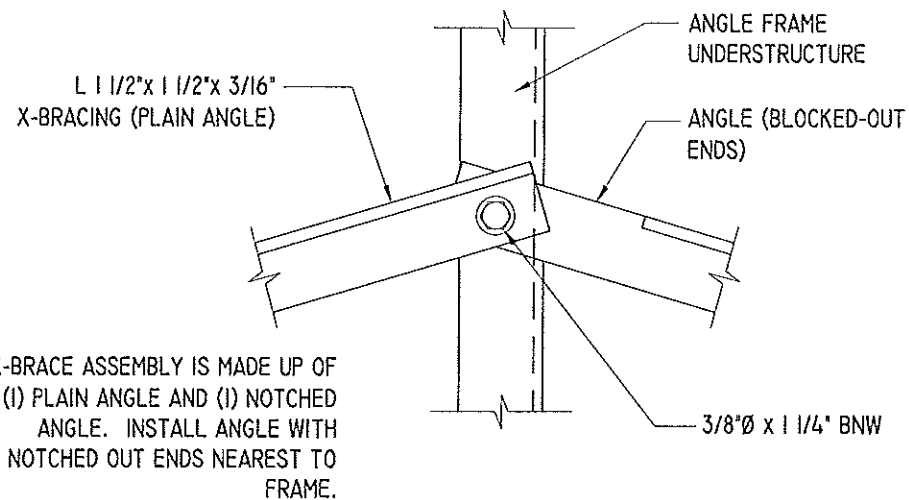
OPTIONAL MUD SILL ATTACHMENT

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TYPICAL SECTION THRU BLEACHER

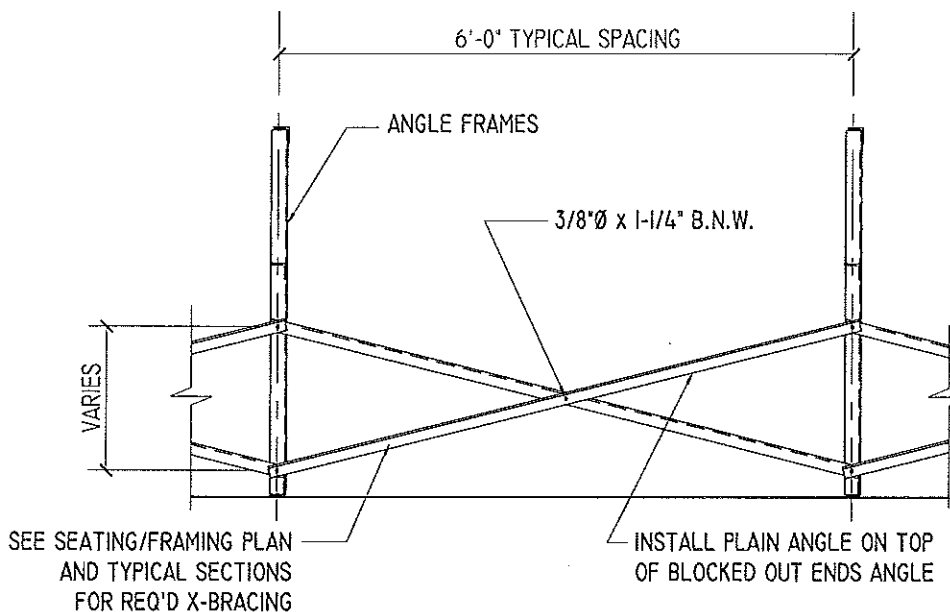
SCALE: 3/4"=1'-0"



X-BRACE ASSEMBLY IS MADE UP OF (1) PLAIN ANGLE AND (1) NOTCHED ANGLE. INSTALL ANGLE WITH NOTCHED OUT ENDS NEAREST TO FRAME.

TYPICAL X-BRACE TO FRAME CONN.

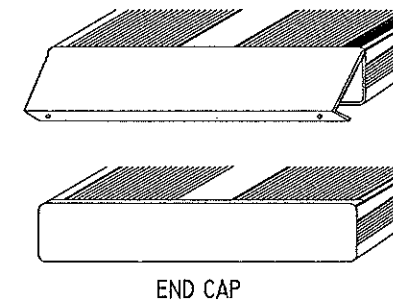
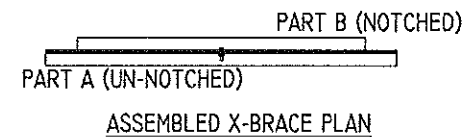
SCALE: 3" = 1'-0"



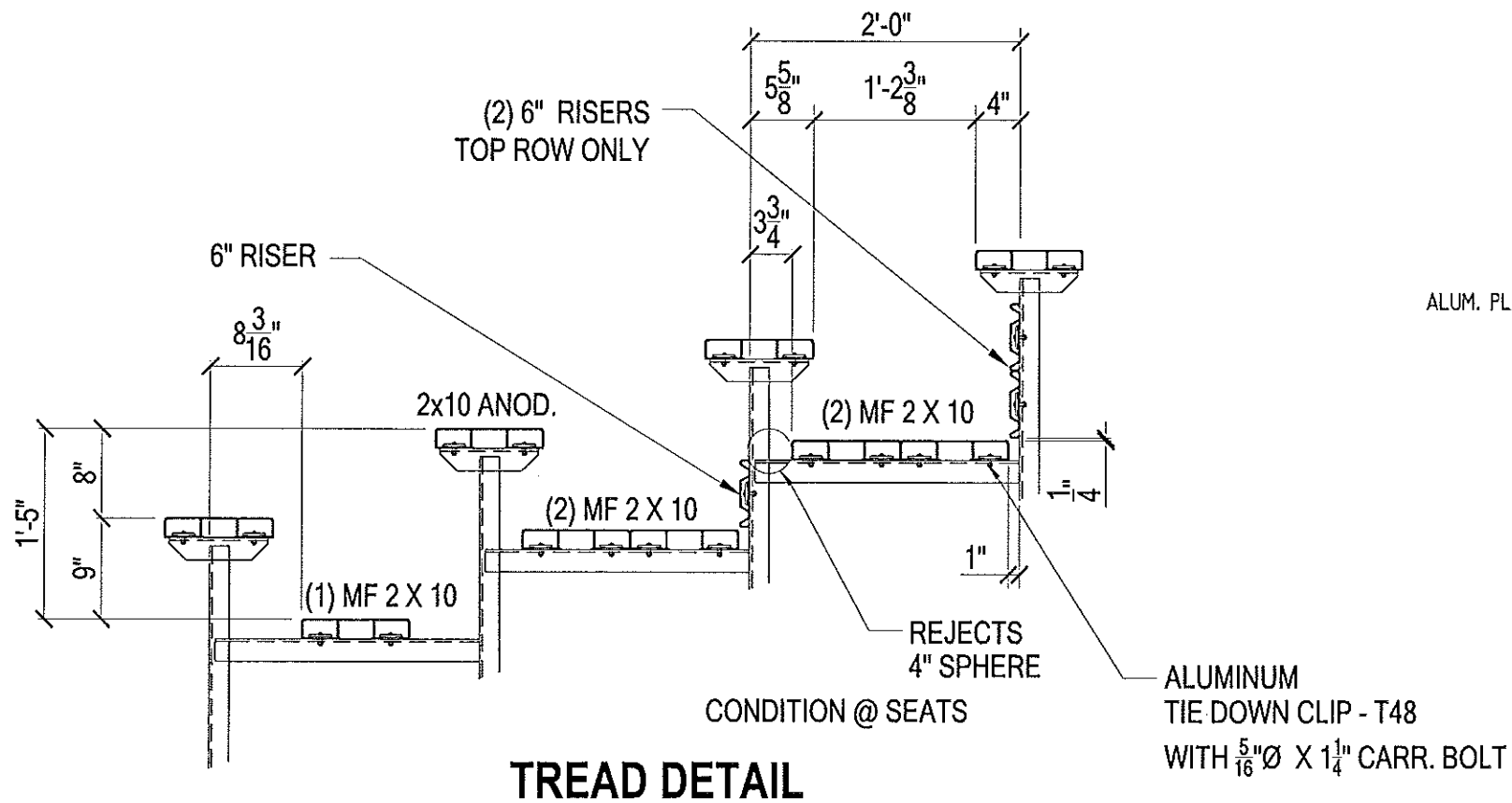
TYPICAL BRACING LAYOUT

SCALE: 1/2" = 1'-0"

PRE-ASSEMBLE X-BRACE SETS. EACH SET CONSISTS OF A 'PART A (UN-NOTCHED)' AND A 'PART B (NOTCHED)'. PLACE THE PIECES TOGETHER AT THE FLAT SIDES AND CONNECT USING A 3/8" x 1-1/4" B.N.W.



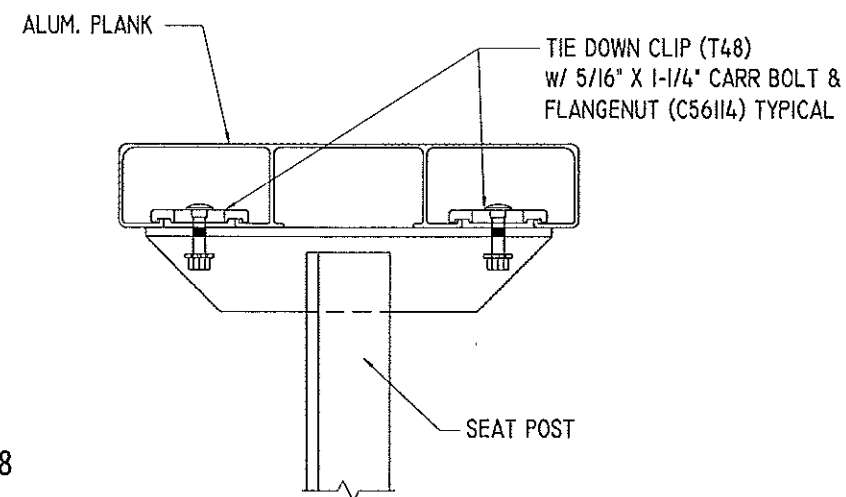
1. LOCATE THE CHANNEL END CAP AS SHOWN, WITH THE WIDER FLANGE ON BOTTOM.
2. TAP THE CHANNEL INTO PLACE WITH A RUBBER Mallet OR SOFT WOOD.
3. DRILL (2) No. 8 x 3/4" TEK SCREWS THRU END CAP AND BOTTOM FLANGE OF PLANK
4. ENDCAPS WITH STICKERS ARE TO GO AT ENDS OF SEAT PLANKS, PLAIN ENDCAPS GO ON ALL OTHER BOARDS.



TREAD DETAIL

ENDCAP INSTALLATION DETAIL

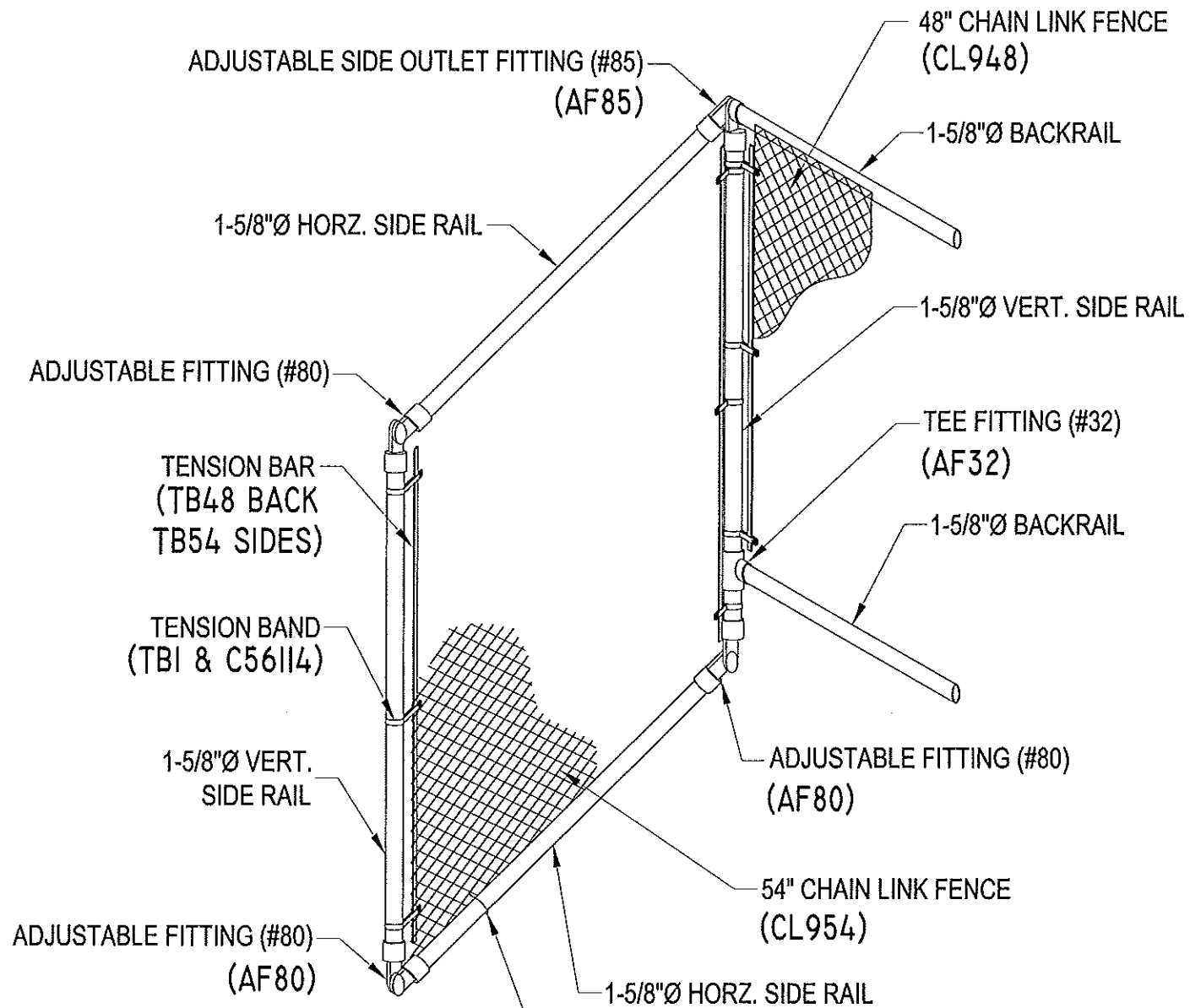
SCALE: 3" = 1'-0"



SEAT PLANK INSTALLATION

SCALE: 3" = 1'-0"

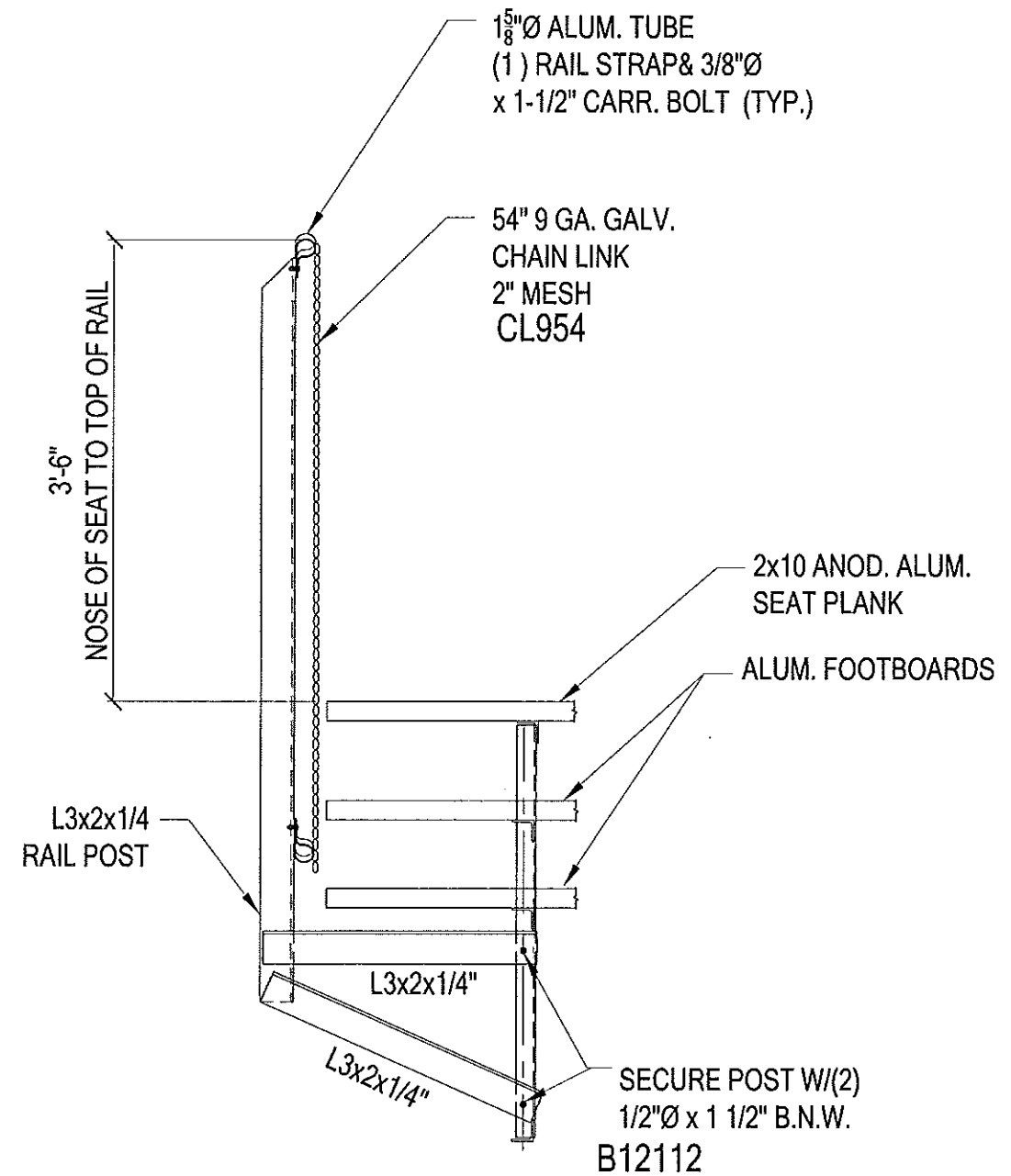
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CAUTION:
PARTS "HDS1" (1" WIDE) AND "TB1"
(3/8" WIDE) ARE SIMILAR - CARE
SHOULD BE TAKEN TO IDENTIFY
THESE PARTS CORRECTLY.

ISOMETRIC VIEW

CONNECTION DETAIL OF BACK RAIL TO SIDE RAIL



RAIL POST CONNECTION DETAIL

CHAINLINK GUARDRAIL
5 ROW BLEACHER

NR-0515AMC AND NR-0515GMC
OPTIONAL -MS (MUD SILLS)

DRAWN BY
CHECKED BY
DATE
FEB 2010
SCALE
NOTED
JOB NO.
NR-0515AMC
NR-0515GMC
DWS NO.